

Cast Stone

What is Cast Stone?

Campania proudly manufactures its cast stone products in the USA using locally sourced materials. All of our cast stone pieces are manufactured using the wet casting technique with a proprietary high density cast stone mix, yielding a PSI strength of approximately 7,500. The mix is comprised primarily of water, sand, stone aggregate and cement. Our cast stone products may qualify for LEED credits as applicable to your project. All available patinas are hand applied to the surface of our products. Cast stone color samples are available by request.

Why choose Cast Stone?

Cast stone produces a strong and durable product that will weather naturally in an outdoor environment. Simply stated, cast stone is chosen for its beauty and authenticity. Our material is natural, authentic, made in the USA, and 100% recyclable. These planters are often specified for hospitality projects, large scale public space installations, pedestrian and traffic safety, and other custom projects. Although we recommend that you take advantage of the quick turnaround of our stocked product; these shapes, finishes, and/or sizes are not always right for every job. Campania has the capability to produce custom molds and colors in our Pennsburg, PA factory.

Available Colors

Campania's cast stone products are available in a choice of fifteen [\(15\) exclusive natural pigment stains](#) in addition to natural concrete. All of our patinas are hand-applied in a multi-step process which produces unique and beautiful surface finishes intended to replicate naturally aged materials.

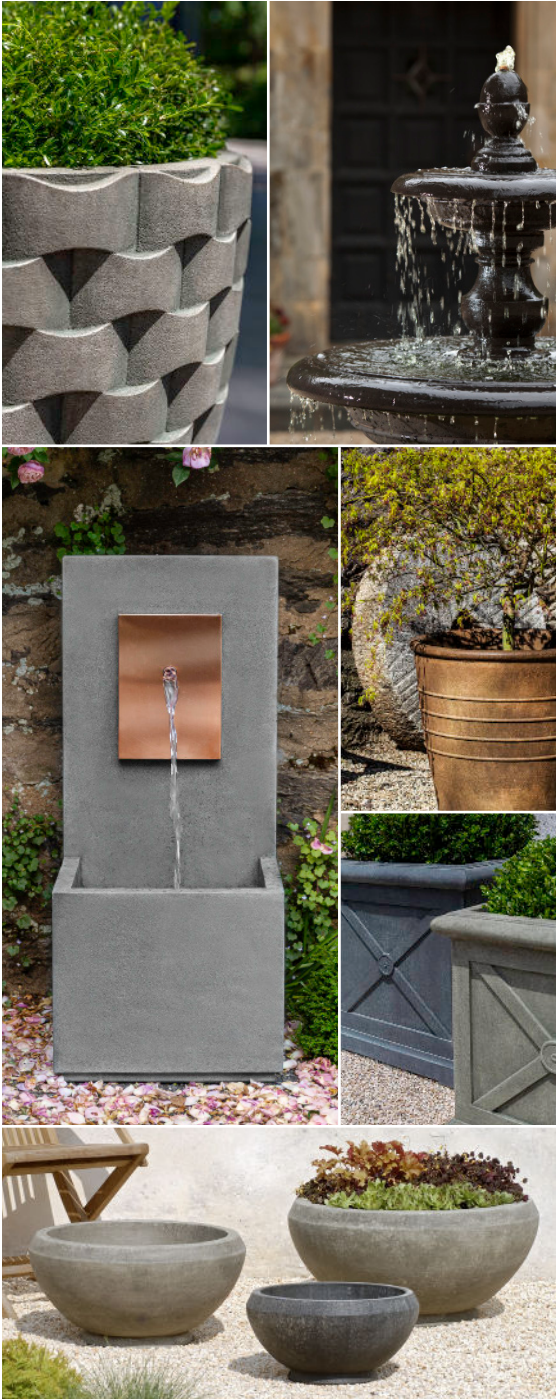
Like stains for wood, each piece will accept our patinas in varying degrees of intensity, creating surface variations with distinctive character. Even when applied with the same process, this artisanal technique gives each piece a unique beauty and permits natural aging to occur seamlessly in an outdoor environment.

See the color chart below for Campania's stock patinas.

Please note that due to the hand-application process and photography, actual colors may vary from those depicted here.

Color samples are available upon request by calling 215-541-4627.





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Care & Maintenance

Outdoor Planting Instructions: Our cast stone planters are equipped with pre-installed drainage holes to allow for drainage. The drain holes must be kept clear to maintain the longevity of your planter, especially in climates that undergo freeze thaw cycles in the winter. We recommend, whenever possible, raising the planter off of the ground to prevent the planter from freezing to the surface below; Covering the drain holes with a mesh screen or equivalent to keep debris from clogging the openings; Filling the bottom of the planter with non-porous drainage material; Filling the remainder of the planter with a well-draining soil mix that will not retain water; and lastly, covering the soil with decorative mulch or pine bark to the top rim of the planter to discourage water from pooling on the surface. We do not recommend leaving planters in saucers in winter. The water that will pool inside the saucer may cause damage to the base of the planter as well as the saucer itself.

Cleaning Instructions: Campania's cast stone planters can be cleaned with diluted vinegar and water or with any commercially available mild detergent. Use a soft cloth, sponge, or brush. Do not pressure wash, apply corrosive cleaners or clean with anything abrasive. Note that it may take several cycles of wiping and drying before the planter is completely clean. Cast stone contains salts that may effloresce over time. You will notice a fine white powdery coating on the surface of the cast stone if the efflorescence is present in your product. If you wish to remove the salt deposits, Campania can recommend an appropriate efflorescence cleaner. Contact us at 215-541-4627 for details.

Touch-up & Patch Kits: Available upon request by calling 215.541.4627.